

Blu125

Laser cutting and engraving system



Technology this good has never been so affordable



WWW.LOTUSLASER.COM



What is Blu125?

With its huge 1250x900mm work area and up to 200w of CO2 laser power, Blu125 is the ideal laser cutter to ensure that almost no job is too large or too long in process time. Blu125 maximises margins and gives the freedom to create more challenging designs as well as increasing the number of users that can gain access to the laser cutter during a single day.

Process times and the ability to cut larger format, thicker materials are key priorities for heavier users of laser cutting machines.

Blu125 is the largest of our enclosed (Class 2), plotter based, flying optic CO2 laser cutting and engraving systems. At 1250x900mm the working area of Blu125 is significantly larger than competing models in this class and careful consideration of the motion system design, the optical arrangement and the extraction efficiency make Blu125 a very reliable, low maintenance machine.







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Blu125



Standard Features

UK DESIGNED & MANUFACTURED

Most competing machines of this type and at this price point will be direct Chinese imports. All Lotus Laser Systems are designed, assembled and tested in the UK to ISO9001 quality standards. We design our own electronics and manufacture all of our wiring in house to ensure that our systems are built to the highest quality and can be relied upon to deliver years of trouble free service

EXCELLENT CAD/CAM SOFTWARE

All Blu model laser cutters come with easy to use, feature enriched Lotus Cut CAD/CAM software. Unlike the alternative print driver type machines, using our software provides far greater compatibility with common industry artwork formats, extra functionality to alter drawings at the laser cutting machine without having to open an expensive graphics package and, best of all, powerful optimisation tools to minimise process times, reduce errors and enhance output quality



UK GRADED DC LASER SOURCE

Some DC lasers have a reputation of being very unreliable, even when new. At Lotus Laser Systems we carefully select the suppliers and the technology that we use for DC lasers then in the UK we test all of the lasers that we receive before they are integrated, literally scrapping any that do not meet our high quality

standards. As a consequence this adds some time and cost to our process, however, we feel that this grading process is the main reason why DC lasers fitted to a Lotus Laser System often outperform and far outlast DC lasers from alternative providers.



Blu125



Standard Features

AIR ASSISTED NOSECONE >

When users switch from other brands to ours one of the main comments made is that the lens in a Blu laser cutter requires far less frequency of cleaning and lasts a much longer time. This is primarily because of the extra large bore air assist tube that we use combined with a different sized nosecone for each of the lens options we provide. As a result, Blu lasers deliver far higher rates of air flow through the nosecone not only protecting the lens but in many cases, in combination with underside extraction our air assist also enhances the cut quality





LAMELLA BAR CUTTING TABLE >

All Blu model laser cutters are manufactured with a lamella bar cutting table. Cutting rigid sheet materials on lamella bars is far superior to using a honeycomb table. The lamellas can hold a far heavier weight, do not suffer distortion or cause as much flash back as a honeycomb table does; they can be removed, cleaned and very cheaply replaced if necessary.

UNDERSIDE EXTRACTION

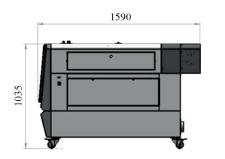
To maximise edge quality and speed of cutting, for most applications fumes should be extracted through the cut line from underneath the material. All Blu model laser cutters come with an underside extraction table designed to deliver a well balanced degree of vacuum and air flow. This underside extraction table can also be used to hold flat thin materials that might otherwise warp. Drawing fumes from underneath the material significantly reduces system maintenance, increasing component life while at the same time minimising the risk of flaming.



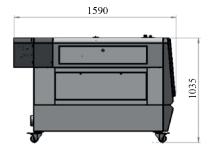




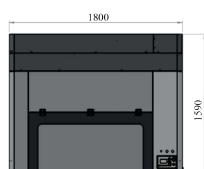
General Technical Data

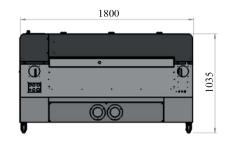












NET WEIGHT & DIMENSIONS		
Width	1800mm	
Depth	1590mm	
Height	1035mm	
Weight	325kg approx	
GROSS (CRATED) WEIGHT & DIMENSIONS		
Width	1940mm	
Depth	1710mm	
Height	1350mm	
Weight	470kg approx	
COOLING UNIT		
Gross: 420mm W x 690mm D x 570mm H @ 25kg		
Net: 280mm W x 580mm D x 430mm H @ 20kg		
LASER SOURCE		
DC excited, water-cooled, minimum 100w or 200w output @ 10.6µm		
Positioning (red dot) pointer 655mm		
POWER REQUIREMENT		
All systems single phase	230v 50/60Hz	
COMPUTER		
Operating System	Windows	
Connection	USB max 3m	
EXHAUST REQUIREMENTS		
It is mandatory to operate a correctly configured exhaust		
Performance variable according to application - seek our advice		
Number of exhaust ports: 2	Port OD Diameter: 100mm	
PERFORMANCE		
Scanning mode: 1000mm/sec	Vector mode: 50mm/sec	
SAFETY & SECURITY		
Laser class 2 interlocked	CE	
Emergency stop	RoHS	
1/		

MISCELLANEOUS		
LED cabinet lights	Buffer with 99 file capacity	
Controller with LCD display	PC Connections by 3m USB cable	
Direct connection by USB stick	Coaxial air assist	
Cutting nosecone (1 per lens)	Air assist pump	
TABLE CONFIGURATION		
89x lamella bar cutting table	Lamellas at 15mm centres	
Z axis max travel 100mm	Centralised underside exhaust	
MAXIMUM PART LOAD		
X 1250mm	Y 900mm	
Z 1.5" lens 165mm	Weight 30kg	
Z 2.0" lens 140mm	Z 4.0" lens 90mm	
Z 2.5" lens 125mm		
ENVIRONMENTAL REQUIREMENTS		
Ambient temp. within 15-30c	300mm min clearance at sides	
Do not store above or box in	Rest on floor level within 3mm	
Ventilate the room well	Comply with local regulations	
Do not power by a generator	Direct data cable connection	
Keep away from: vibration, high humidity, dampness, unstable power supply, direct sunlight, equipment making dust particles, drafts corrosive substances, combustible substances etc.		
WARRANTY (T&C APPLY)		
Main system: 2 years	Labour: Variable by territory	
Laser source: 1 year	Optics: 3 months	
Warranty upgradable to 5 years at extra cost		
Service contracts available at extra cost		

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